

Work Order ID 71923

Wednesday, July 13, 2011 12:47:55 PM



Page 1

Item ID: D2854-1-100

Accept



Setup Start



Revision ID:

Item Name: Velcro Strip. Looped

Stop



Start Date: 7/13/2011 Start Qty: 80.00



Cust Item ID:

Required Date: 7/20/2011 Req'd Qty: 80.00



Customer:

Reference:

Approvals: Process Plan: *MC*

Date: 11-07-13 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2854

Rev A

100

0.00



Packaging

Packaging

Memo

0.00

Packaging

Cut length as per Dwg D2854 D2854-1-100 = 10"

SB 11/07/14 *(80)*

110

0.00



QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

SB 11/07/14

(80)

120

0.00



Identify as per dwg & Stock Location: *415*

Packaging

Memo

0.00

Packaging

11/17/13 *80*

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Wednesday, July 13, 2011 12:47:55 PM

Page 2

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Accept

Revision ID:

Item Name: Velcro Strip, Looped

Start Date: 7/13/2011 Start Qty: 80.00

Required Date: 7/20/2011 Req'd Qty: 80.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/15
ME
11-07-15

Picklist Print

Wednesday, July 13, 2011 12:47:53 PM

Page 1

Work Order ID: 71923

Parent Item: D2854-1-100

Parent Item Name: Velcro Strip, Looped




Start Date: 7/13/2011

Required Date: 7/20/2011

Start Qty: 80.00

Required Qty: 80.00

Comments: IPP Rev:A (04.07.01) New Issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2854  3/4" Velcro Strip		Manufactured	No			100	f	175.0040	0.8333	70.17263			



EP 5/10/14

Location

Loc Qty

Loc Code

ST415

175.004

69425

150

69562

25.004

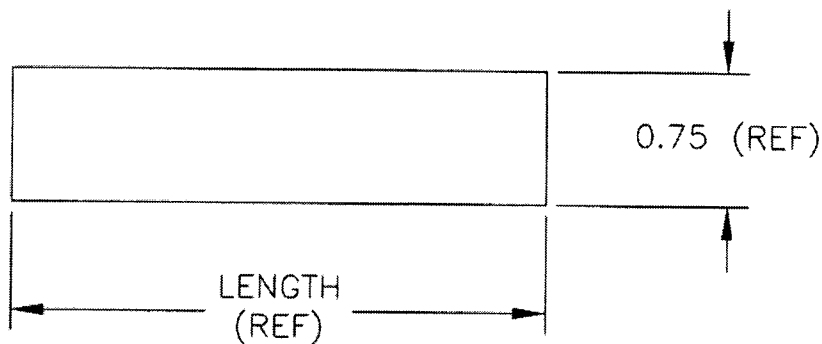
70.17263



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2854	REV. A SHEET 1 OF 1
DATE 98.11.17		TITLE 3/4" VELCRO STRIP	SCALE 1:1
A	98.11.17	NEW ISSUE	

RELEASED
98.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

1923

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

~~UNDER REVIEW~~

04.05.01 #

OK # 04.10.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries